

BASIC CNC & SERVO MAINTENANCE

FA | MAINTENANCE

RUNNING TIME

3 days
9.00-16.00 daily

COSTS

Option 1) £ 1,500 for 1-2 people
Option 2) £ 3,000 for 3-4 people
Lunch is provided

* For a scheduled training session, cancellation/postponement must be received by email, at least 30 days prior to the course start date to avoid a charge of 50% of the course fee. If the cancellation/postponement is received with less than 14 days' notice, 100% of the course fee will be applicable, and the place will be charged for again at full price if re-booked. In addition, FANUC UK reserves the right to cancel, postpone or otherwise delay training.

COURSE OVERVIEW

This 3 day course is aimed at Service/ Maintenance personnel with little or even no FANUC experience and it provides participants with an overview of FANUC controls and Servo/ Spindle units.

SUBJECTS COVERED

Day 1:

- Hardware variations
- CNC block diagram
- Connections
- General screen navigation

Day 2:

- Basic ladder logic
- Common alarms
- Parameter overview
- Data Backup

Day 3:

- Hardware overview
- Block diagram
- Connections
- Servo control
- Servo/spindle screens
- Diagnosis
- Common alarms
- Hardware replacement